

**LAPRENE® NEUTRO 830000859 - SEBS**

<b>Physical properties</b>	<b>Value</b>	<b>Unit</b>	<b>Test Standard</b>
Density	880	kg/m³	ISO 1183
<b>Mechanical properties (TPE)</b>	<b>Value</b>	<b>Unit</b>	<b>Test Standard</b>
Tensile stress at 100% strain	0.3	MPa	ISO 37
Tensile stress at 300% strain	0.4	MPa	ISO 37
Tensile strain at break (TPE)	1100	%	ISO 37
Tensile stress at break (TPE)	2.4	MPa	ISO 37
Shore A hardness, 3s	2	-	ISO 868
Shore A hardness, 15s	1.5	-	ISO 868
Tear strength	14	kN/m	ISO 34-1

**Typical injection moulding processing conditions**

<b>Temperature</b>	<b>Value</b>	<b>Unit</b>	<b>Test Standard</b>
Zone1 temperature	165 - 175	°C	-
Zone2 temperature	175 - 185	°C	-
Zone3 temperature	180 - 190	°C	-
Nozzle temperature	185 - 195	°C	-
Mold temperature	20 - 40	°C	-

**Other text information****Pre-drying**

Drying not necessary

**Longer pre-drying times/storage**

Laprene must be stored indoors in the original, unopened and undamaged packaging, away from direct sunlight, moisture and heat.